

**Opera Group srl****Uffici e Sala Mostra**

41053 Maranello –loc. Bell'Italia (Mo)- Via Martinella,74 – ITALY

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41100 Camposanto (Mo) – Polo industriale S.felice s/Panaro – Via Ponte Bianco,22

CE MARKING

Glazed porcelain stoneware

Coloured body porcelain stoneware



OPERA GROUP s.r.l.
OPERA Group s.r.l., Via Martinella,74 – 41053 Maranello
Loc. Bell'Italia (MO) - Italia
Cod.Fisc./P.IVA 02860070362

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EN 14411:2012

Dry-pressed ceramics tiles, with water absorption $E_b \leq 0.5\%$,
for internal and external walls and floorings

Reaction to fire	A1FL/A1
Breaking strength	Thickness < 7,5 mm : ≥ 700 N Thickness $\geq 7,5$ mm : ≥ 1300 N
Slipperiness, as:	See table attached
Tactility	NPD
Bond strength/adhesion, for:	
Cementitious adhesive, type C2	NPD
Durability, for:	
- internal use	Pass
- external use: freeze-thaw resistance	Pass
Thermal shock resistance	Pass
Release of dangerous substances, for:	
- Lead	NPD
- Cadmium	NPD
https://www.ceramicaopera.it/certificazioni/	